

# Work Order ID 104695

Monday, July 15, 2013 12:48:45 PM

\*104695\*

Ship today

Page 1

Item ID: D350-607-411

Accept

\*N9000040100\*

Setup Start

\*NS1\*

Revision ID:

Item Name: Quick Release Basket Mounting Kit

Stop

\*NS2\*

Start Date: 7/15/2013 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 7/15/2013 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals: Process Plan: MF

Date: 13-7-15

Tooling:

Date:

Run Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D350-607-2

C

100

0.00

\*100\*

DOCUMENT CONTROL

DC

Memo M.L.

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-607-411 CHG001



13/7/15



110

Pick Kit

0.00

\*110\*

Packaging

Memo

0.00

Packaging

1X

M.L. 13-07-15

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Memo

0.00

Quality Control



13/7/15



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Item ID: D350-607-411

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Item Name: Quick Release Basket Mounting Kit

Stop **\*NS2\***

Start Date: 7/15/2013 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 7/15/2013 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Pick Kit

0.00

**\*130\***

Packaging

Memo

0.00

Packaging

Package as per PPPD350-607-411

SP 13/7/15

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

MLJ 13-07-15

MF  
13 7-15

# Picklist Print

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Work Order ID: 104695

Parent Item: D350-607-411

Parent Item Name: Quick Release Basket Mounting Kit

Start Date: 7/15/2013

Required Date: 7/15/2013

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 10-04-05 JLM VERIFIED BY:DD IPP Rev:B as per ecn 10-552 DD  
10.04.19 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

<del>D3908-041</del> Crosstube Lug Assembly, Aft		Manufactured	No			110	Each	5.0000	1	1		7/15/13	13-07-15
---	--	--------------	----	--	--	-----	------	--------	---	---	--	---------	----------

Location	Loc Qty	Loc Code
ST459	5	
73525	2	
76282	1	
77137	2	

<del>D3909-041</del> Crosstube Lug Assembly, Fwd		Manufactured	No			110	Each	5.0000	1	1		7/15/13	
---	--	--------------	----	--	--	-----	------	--------	---	---	--	---------	--

Location	Loc Qty	Loc Code
ST459	5	
74105	2	
76285	3	

<del>D3910-3</del> X-TUBE LUG		Manufactured	No			110	Each	33.0000	1	4		7/15/13	
----------------------------------	--	--------------	----	--	--	-----	------	---------	---	---	--	---------	--

Location	Loc Qty	Loc Code
ST464	33	
100508	17	
96229	16	

<del>D3984</del> RUBBER EXTRUSION, X-TUBE, PER FOOT CUT (8) 3.00" LONG		Manufactured	No			110	f	90.0010	1	1.0526316		7/15/13	
--	--	--------------	----	--	--	-----	---	---------	---	-----------	--	---------	--

Location	Loc Qty	Loc Code
ST408	90	
103101	90	
ST411	0.001	
53707	0.001	

8x3"

# Picklist Print

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Work Order ID: 104695

Parent Item: D350-607-411

Parent Item Name: Quick Release Basket Mounting Kit

Start Date: 7/15/2013

Required Date: 7/15/2013

Start Qty: 1.00

Required Qty: 1.00

~~AN-14A~~

BOLT

Purchased

No

110

Each

771.0000

16

16

M.H. 13-07-15

## Location

## Loc Qty

## Loc Code

FG	5	
122141	5	
ST007	20	
121349	20	
ST351	3	
124215	3	
ST357	7	
115374	1	
123352	6	
ST514	400	
M126105	400	
ST517	336	
124221	336	

~~MS21042L4~~

Nut

Purchased

No

110

Each

1,336.0000

16

16

M.H.

## Location

## Loc Qty

## Loc Code

FP001	50	
122452	38	
8182	12	
ST314	10	
m125708	10	
ST506	11	
121444	11	
st507	1059	
125535	95	
m126073	964	
ST518	206	
124231	206	

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Shop Packet Print

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Work Order ID: 104695

Parent Item: D350-607-411

Parent Item Name: Quick Release Basket Mounting Kit

Start Date: 7/15/2013

Required Date: 7/15/2013

Start Qty: 1.00

Required Qty: 1.00

~~NASH49F0432P~~

Purchased

No

110

Each

2,790.0000

~~32~~

32

WASHER

M. 10. 13-07-15

Location

Loc Qty

Loc Code

ST295

790

122151

2

123522

4

123900

6

124580

13

124859

15

125268

750

ST510a

2000

M126221

2000

32x

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Shop Packet Print

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## 4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-607-441 (Standard Basket)	78.0 lb 35.4 kg	± 47.8 in ± 1.21 m	± 3728 in-lb ± 42.8 m-k-g	135 in 3.43 m	10530 in-lb 121.4 m-k-g
D350-607-443 (Lightweight Basket)	63.0 lb 28.6 kg	± 47.8 in ± 1.21 m	± 3011 in-lb ± 34.6 m-k-g	135 in 3.43 m	8505 in-lb 98.1 m-k-g
D350-607-445 (Standard Basket)	56.0 lb 25.4 kg	± 47.8 in ± 1.21 m	± 2677 in-lb ± 30.7 m-k-g	135 in 3.43 m	7560 in-lb 87.1 m-k-g
D350-607-447 (Lightweight Basket)	45.0 lb 20.4 kg	± 47.8 in ± 1.21 m	± 2151 in-lb ± 24.7 m-k-g	135 in 3.43 m	6075 in-lb 70.0 m-k-g
D350-607-411 (Quick Release Basket Mounting Kit)	5.9 lb 2.7 kg	± 36.5 in ± 0.93 m	± 215 in-lb ± 2.5 m-k-g	135 in 3.43 m	796 in-lb 9.3 m-k-g

## 5.0 PARTS LIST

QTY -441	QTY -443	QTY -445	QTY -447	QTY -411	QTY -401	PART NUMBER	DESCRIPTION
X						D350-607-441	HELI-UTILITY-BASKET
	X					D350-607-443	HELI-UTILITY-BASKET
		X				D350-607-445	HELI-UTILITY-BASKET
			X			D350-607-447	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-411	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-401	CONVERSION KIT
				1	1	D3908-041	AFT X-TUBE LUG ASSY
				1	1	D3909-041	FWD X-TUBE LUG ASSY
				4	4	D3910-3	X-TUBE LUG
1	1	1	1		1	D3911-041	BASKET INSTL STUD ASSY (LOWER)
1	1	1	1		1	D3911-043	AFT EYEBOLT RECEIVER ASSY
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1	1	1	1		1	D4085-1	PLACARD-INSTRUCTIONS
1					1	D4086-210	PLACARD, MAX LOAD
	1				1	D4086-220	PLACARD, MAX LOAD
		1			1	D4086-232	PLACARD, MAX LOAD
			1		1	D4086-243	PLACARD, MAX LOAD
6	6	6	6		6	AN4-13A	BOLT
				16	16	AN4-14A	BOLT
6	6	6	6	16	22	MS21042L4	NUT (OR MS21042-4)
12	12	12	12	32	44	NAS1149F0432P	WASHER

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Item ID: D350-607-411  
Revision ID:  
Item Name: Quick Release Basket Mounting Kit

Start Date: 7/15/2013 Start Qty: 1.00 \*1\*  
Required Date: 7/15/2013 Req'd Qty: 1.00 \*1\*

**Reference:**

Approvals: Process Plan: *MLP* Date: 7/15/13 Tooling: Date:  
QC: Date: SPC (Y/N): Date:

Accept \*N900040100\* Setup Start \*NS1\*  
Stop \*NS2\*

Cust Item ID:  
Customer:

Run Start \*NR1\*  
Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-607-2	C								
100		0.00							
*100*	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPPD350-607-411 CHG001								
110	Pick Kit	0.00							
*110*									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
*120*									
QC	Memo	0.00							
Quality Control									

*MLJ 13 07-13*